


# ECE-256d


Malgorzata Marek-Sadowska  
 Electrical and Computer Engineering Department  
 Engineering I, room 4111  
 mms@ece.ucsb.edu.



256d 1

## CAD for semi-custom ASICs

- ASIC = application specific integrated circuit
- Semi-Custom = try to design reusing some already designed parts
- CAD = flow through a sequence of design steps and software tools.



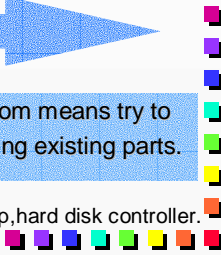
Spectrum of design approaches

Fully custom means everything  
Done by hand, mostly at the  
transistor and layout level.

Example : microprocessors.

Semi-custom means try to  
design using existing parts.

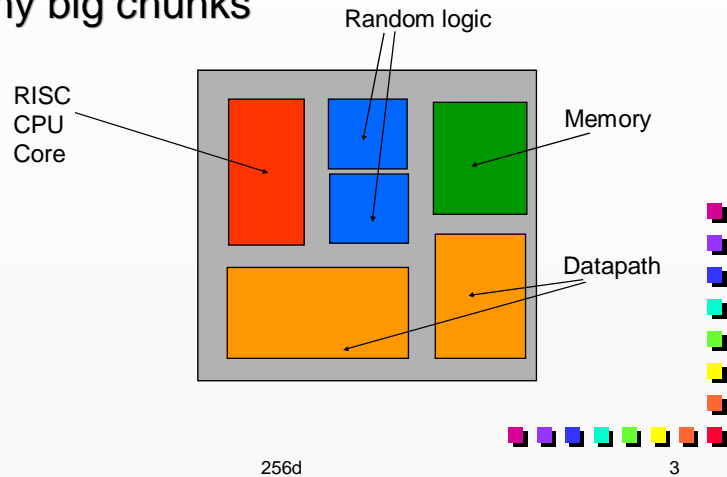
Example: ethernet chip,hard disk controller.



256d 2

## Example of modern system-on-a-chip IC

- Many big chunks



## Useful Components in Semi-Custom

- Logic gates
  - Maximally useful components you can reuse
  - Can design without knowing exactly what gates (type, speed, power, size) you have : technology independent design.
  - Later, can map technology independent design onto specific gate library (technology) : technology mapping problem.
- Memories
  - Module generator transforms specs on size (bits, words, speeds) into final layout.
  - Very structured designs.
- Datapaths
  - Well structured (adders, multipliers)
  - Often designed at gate and transistor level
  - Produced by module generators.

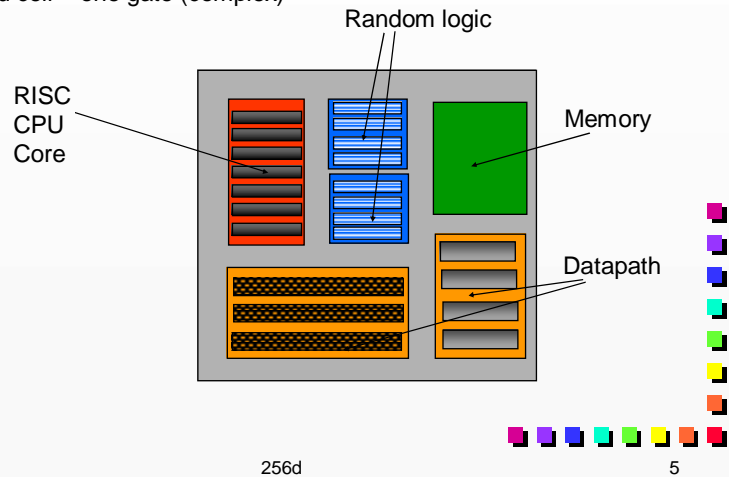
256d

4

## Semi-custom ASIC

- Made out of standard cells

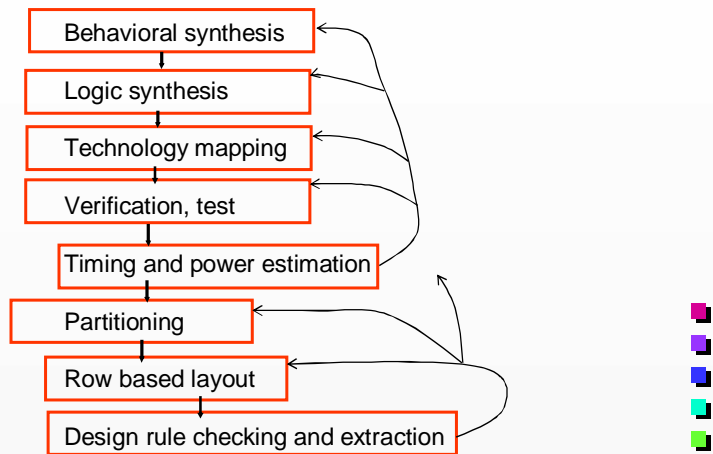
Standard cell = one gate (complex)



256d

5

## ASIC CAD Tool Flow



256d

6

## High level (behavioral synthesis)

- Input :
  - High level description of desired system function, usually as a program in a hardware description language (Verilog, VHDL).
- Output:
  - Register transfer level structure: FSMs, logic, ALUs, memory, busses.

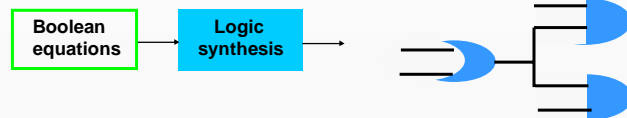
256d

7



## Logic synthesis

- Input:
  - Boolean equations, state diagrams, etc.
- Output:
  - Gates and connections, called netlist, a structural design.



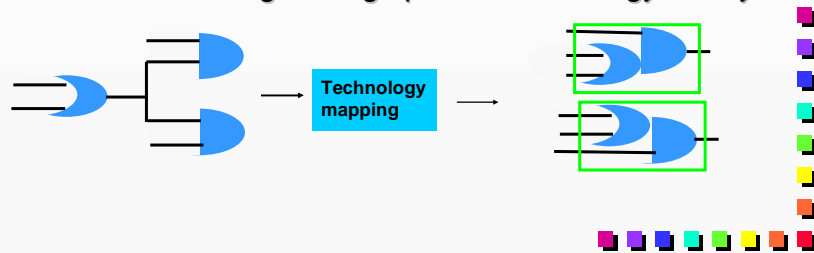
256d

8



# Technology mapping

- Input:
  - Technology independent gate level design (un-committed design)
- Output:
  - Gate level design using specific technology library.

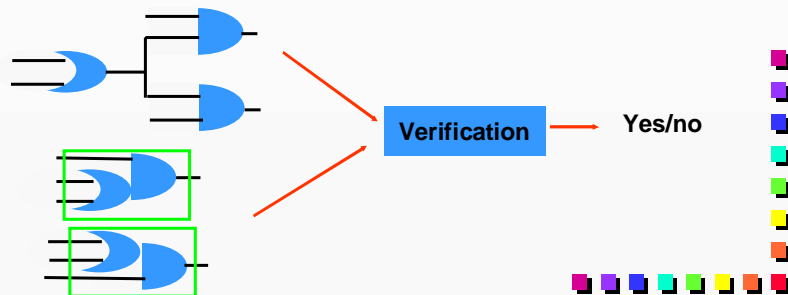


256d

9

# Formal verification

- Input:
  - A specification for a design (Boolean eqns) and an implementation
- Output:
  - Decision yes/no: is specification == implementation

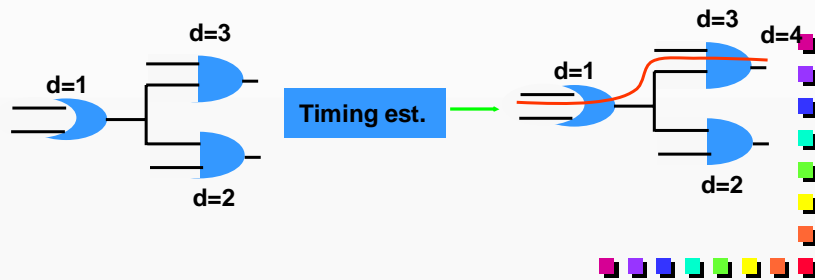


256d

10

# Timing estimation

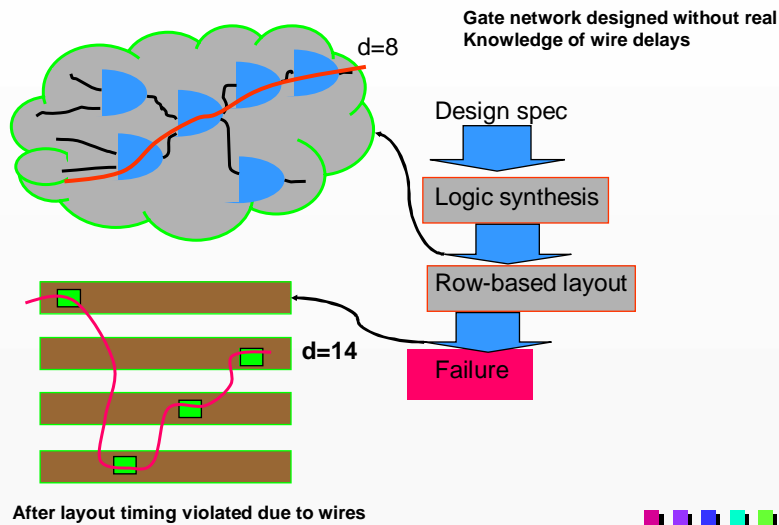
- Input:
  - A gate level design, timing info about gates and wires
- Output:
  - Delay estimate – critical path length



256d

11

# Convergence problems between synthesis and layout

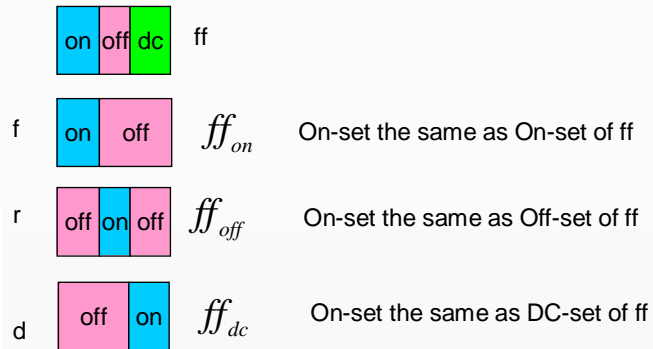


256d

12

# Incompletely specified functions

For incompletely specified function  $ff$  we build 3 completely specified functions:  $ff_{on}$ ,  $ff_{dc}$ ,  $ff_{off}$ .



$f \cup d \cup r$  is a tautology

256d

13

# Motivation

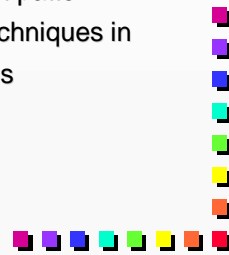
- Commercial success - used almost everywhere VLSI is done
- More general treatment of discrete functions of discrete value variables.
- Body of useful and general techniques - can be applied to other areas.
- Foundation for:
  - combinational and sequential synthesis
  - testing
  - timing and false paths
  - formal verification
  - optimal clocking schemes
  - power estimation
  - general combinatorics.

256d

14

# Outline of the class

- Introduction
- 2-level combinational circuits
- Binary decision diagrams
- Synthesis of multi-level circuits
- Technology mapping
- Delay in multi-level circuits
- Testability of multi-level circuits
- Boolean matching
- Automatic test pattern generation techniques in logic synthesis



256d

15

# Grading

- Homework assignments : 20%
- Final project : 70%
- Class presentation of the project : 10%
- You need to do one project for both 256b and 256d.



256d

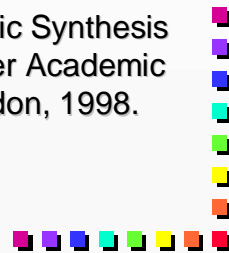
16



## Texts

### ■ Suggested books:

- R.K.Brayton, G.D.Hachtel, C.T.McMullen and A.Sangiovanni-Vincentelli, "Logic Minimization Algorithms for VLSI Synthesis", Kluwer Academic Publishers, Boston, MA, 1984.
- G.D. Hachtel and F.Somenzi, "Logic Synthesis and Verification Algorithms", Kluwer Academic Publishers, Boston/Dordrecht/London, 1998.



256d

17

## Logic Synthesis

### ■ Goal:

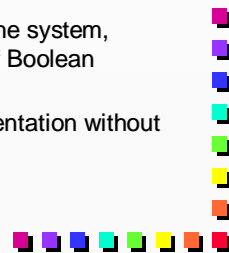
- Map a high level functional description of logic function into a set of primitives in a given technology.

### ■ Automation:

- Predominantly for random logic

### ■ Automatic logic synthesis

- Functional design (functional specification of the system, transformed into a logic description in terms of Boolean variables)
- Logic design (manipulation of the logic representation without modification of functionality).



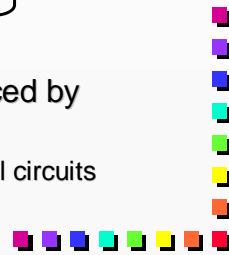
256d

18

# Physical design

- Custom (macro-cells)
  - high performance, highly optimized designs
- Standard cells
- Gate arrays
- Field programmable gate arrays
- Between macro cells and standard cell: algorithmically generated macros produced by module generators.
  - PLA: effective for designing combinational circuits
  - ROM: look-up table (large Si area)

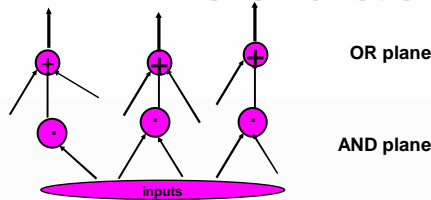
Do not support highly optimized designs



256d

19

# 2-level functions



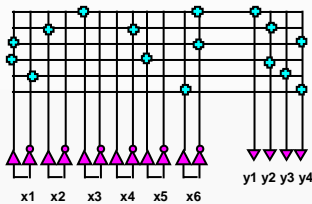
- PLA are the most popular structures for implementation of 2-level logic functions.

Input matrix

X1	x2	x3	x4	x5	x6
*	*	1	*	*	0
*	1	*	0	*	*
1	*	*	*	*	0
1	*	*	*	1	*
0	*	*	*	*	*

Output matrix

y1	y2	y3	y4
1	0	0	0
0	1	0	0
0	0	0	1
0	1	0	0
0	0	0	1



$$y1 = x3x6'$$

$$y2 = x2x4' + x1x5$$

$$y3 = x1'$$

$$y4 = x1x6' + x6$$



256d

20

## Optimization steps for PLA

- Logic optimization: reduction of the number of product terms needed to implement the given function.
- Topological: elimination of unused space; folding and partitioning.
- Layout and circuit optimization: optimal sizing and placement of drivers, devices and lines.
- Up to the definitions of the device and interconnect location, PLA is independent of implementation technology.
- Advantages:
  - regular structure, easy to automate
  - minimization is well understood
- Disadvantages:
  - no shape control
  - little control of speed
  - little control of I/O placement

256d

21

PLA (2-level)

vs

Multi-level

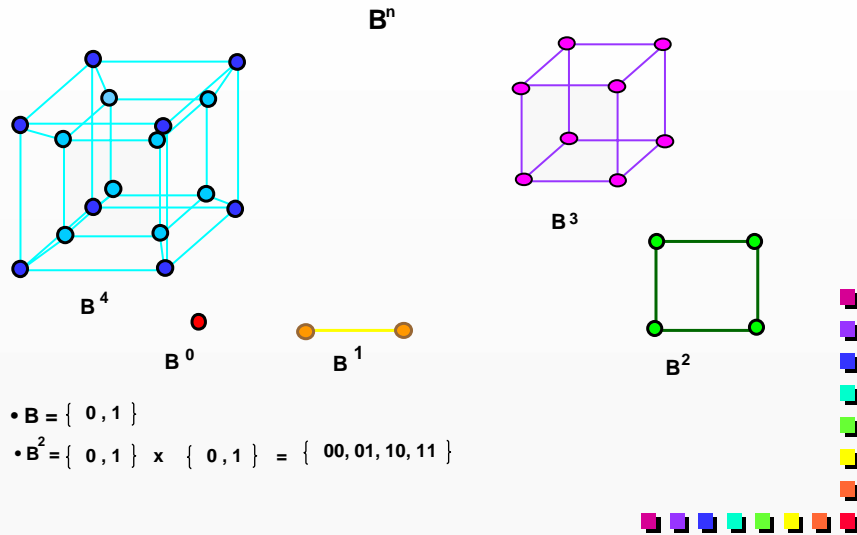
- Well developed
- Technology independent
- Multi-valued
- Control logic
- Constrained layout
- Automatic layout
- Mature

- Relatively undeveloped
- ?
- ?
- All (control and data flow)
- Flexible, no layout style
- +- Automatic layout
- Not so

256d

22

## The Boolean n-cube



256d

23

## Basic definitions

- $B = \{ 0, 1 \}$ ,  $Y = \{ 0, 1, 2 \}$ , a logic function  $ff: B^n \rightarrow Y^m$   
 $x \in B^n$  is an input,  $y \in Y^m$  is an output.  
 2 - don't care value  
 ff - incompletely specified function  
 f - a completely specified function  
 $ff = (ff_1, ff_2, \dots, ff_m)$   
 $\forall i: 1 \leq i \leq m:$ 
  - On-set:  $X_i^{on} \subseteq B^n$ : such  $x$  that  $ff_i(x)=1$
  - Off-set:  $X_i^{off} \subseteq B^n$ : such  $x$  that  $ff_i(x)=0$
  - Don't care set:  $X_i^{dc} \subseteq B^n$ : such  $x$  that  $ff_i(x)=2$
- $m=1$ : single output function
- $m>1$ : multiple output function

256d

24

## Example

- Tabular representation

X1	X2	X3	Y1	Y2	
0	0	0	1	1	$X1^{on} = \{[0,0,0],[0,0,1],[1,0,0],[1,0,1],[1,1,0]\}$
0	0	1	1	0	
0	1	0	0	1	$X1^{off} = \{[0,1,0],[0,1,1]\}$
0	1	1	0	1	
1	0	0	1	0	$X1^{DC} = \{[1,1,1]\}$
1	0	1	1	2	
1	1	0	1	1	
1	1	1	2	1	

256d

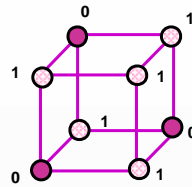
25

## Boolean functions

$f(x) : B^n \rightarrow B$

$B = \{0,1\}$ ,  $x = \{x_1, x_2, \dots, x_n\}$

- Each vertex of  $B^n$  is mapped to 0 or 1.
- The **onset** of  $f$  is  $\{x \mid f(x)=1\} = f^1 = f^{-1}(1)$
- the **offset** of  $f$  is  $\{x \mid f(x)=0\} = f^0 = f^{-1}(0)$
- if  $f^1 = B^n$ ,  $f$  is the **tautology**.
- If  $f^0 = B^n$ ,  $f$  is not **satisfiable**.
- If  $f(x) = g(x)$  for all  $x$  in  $B^n$ , then  $f$  and  $g$  are **equivalent**.
- $x_1, x_2, \dots$  are **variables**
- $x_1, x_1', x_2, x_2', \dots$  are **literals**



256d

26

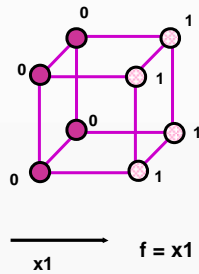
## Literals

- A literal is a variable or its negation :  $y, y'$ .

It represents a **logic function**

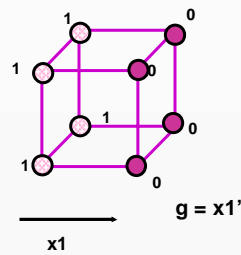
Literal  $x_1$  represents the logic function  $f$ , where  $f^1 = \{x \mid x_1 = 1\}$

Literal  $x_1'$  represents the logic function  $g$ , where  $g = \{x \mid x_1 = 0\}$



$f = x_1$

$x_1$



$g = x_1'$

$x_1$

256d

27

## Boolean formulas

- Boolean functions can be represented by formulas defined as concatenations of

- parentheses - ( , )
- literals -  $x, y, z, x', y', z'$ .
- Boolean operations - + (or), \* (and)
- complementations  $(x+y)'$

- Examples:

- $f = x_1 * x_2' + x_1' * x_2 = (x_1 + x_2) * (x_1' + x_2')$

- $h = a + b * c = (a' * (b' + c'))'$

- We will usually replace \* by concatenation, e.g.  $a * b \rightarrow ab$ .

256d

28

# Operations on Boolean functions

Multiple output functions: the usual Boolean operations are performed component-wise on the outputs.

A complement of  $f : B^n \rightarrow B^m$  is a function  $\bar{f} : B^n \rightarrow B^m$  such that  $\bar{f}_1, \bar{f}_2, \dots, \bar{f}_m$  have their on-sets equal to the off-sets of  $f$ .

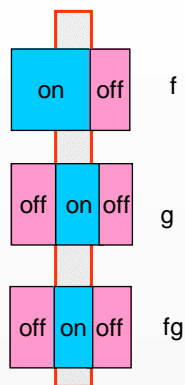


256d



29

The intersection:  $h = f \cdot g (f \cap g) : h_i$  has an on-set equal to the intersection of the on-sets of  $f_i$  and  $g_i$ .

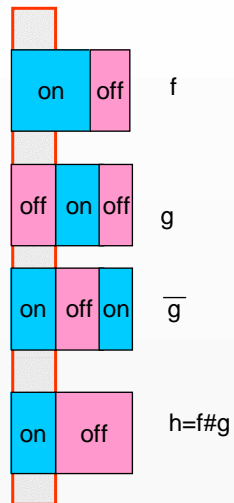


256d



30

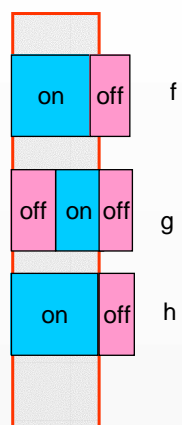
The difference:  $h = f - g \quad (f \# g) = f \cap \bar{g}$



256d

31

The union:  $h = f + g \quad (f \cup g)$



The tautology: off set is empty.

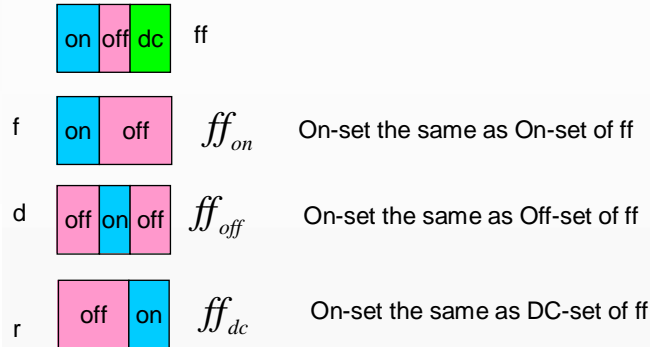
256d

32



# Incompletely specified functions

For incompletely specified function  $ff$  we build 3 completely specified functions:  $ff_{on}$ ,  $ff_{dc}$ ,  $ff_{off}$ .



$f \cup d \cup r$  is a tautology

256d

33

# Algebraic representation

$ff = (ff_1, ff_2, \dots, ff_m)$ .  $f_i$  is an algebraic representation of  $ff_i$  if it is a Boolean expression that evaluates to 1 for all inputs in  $X_i^{ON}$ , to 0 for all inputs of  $X_i^{OFF}$ , and either to 0 or 1 for all inputs in  $X_i^{DC}$ .

Algebraic representation of  $ff$  is denoted by  $\mathbf{f}$ ,  $\mathbf{f}(ff)$ .

256d

34

## Example

x1	x2	x3	y1	y2
0	0	0	1	1
0	0	1	1	0
0	1	0	0	1
0	1	1	0	1
1	0	0	1	0
1	0	1	1	2
1	1	0	1	1
1	1	1	2	1

Can be simplified

$$f_1 = \bar{x}_2 + x_1 \bar{x}_3$$

$$f_2 = x_2 + \bar{x}_1 \bar{x}_3$$

$$f_1 = \bar{x}_1 \bar{x}_2 \bar{x}_3 + \bar{x}_1 \bar{x}_2 x_3 + x_1 \bar{x}_2 \bar{x}_3 + x_1 \bar{x}_2 x_3 + x_1 x_2 \bar{x}_3$$

$$f_2 = \bar{x}_1 \bar{x}_2 \bar{x}_3 + \bar{x}_1 x_2 \bar{x}_3 + \bar{x}_1 x_2 x_3 + x_1 x_2 \bar{x}_3 + x_1 x_2 x_3$$

(Sum of products form)

256d

35

$$f_1 = \bar{x}_2 + x_1 \bar{x}_3$$

$$f_2 = x_2 + \bar{x}_1 \bar{x}_3$$

Each product term in the sum of products algebraic representation of f determines a logic function.

$\bar{x}_2$	x1	x2	x3	
0	0	0	1	1
0	0	1	1	1
0	1	0	0	0
0	1	1	0	0
1	0	0	1	1
1	0	1	1	1
1	1	0	1	1
1	1	1	1	2

2-D cube

$x_1 \bar{x}_3$	x1	x2	x3	
0	0	0	1	1
0	0	1	1	1
0	1	0	0	0
0	1	1	0	0
1	0	0	1	1
1	0	1	1	1
1	1	0	1	1
1	1	1	1	2

1-D cube

256d

36

## Cubes

P - a product term in an algebraic sum of products expression of a logic function of n inputs and m outputs

A cube p is specified by  $C = [c_1, c_2, \dots, c_{n+m}]$

$$C_i = \begin{cases} 0 & \text{if } x_i \text{ appears complemented in p} \\ 1 & \text{if } x_i \text{ appears not complemented in p} \\ 2 & \text{if } x_i \text{ does not appear in p} \\ 3 & \text{if p is not present in algebraic representation of } f_{i-n} \\ 4 & \text{if p is present in the algebraic representation of } f_{i-n} \end{cases} \begin{matrix} i=1,2, \dots, n \\ i=n+1 \dots n+m \end{matrix}$$

Example:  $f_1 = \bar{x}_2 + x_1 \bar{x}_3$

$$f_2 = x_2 + \bar{x}_1 \bar{x}_3$$

$P = \bar{x}_2$        $C = [ \underbrace{2 \quad 0 \quad 2}_{\text{Input cube}} \quad \underbrace{4 \quad 3}_{\text{output cube}} ]$



256d

37

Input cube = compact form of the coordinates of the vertices of the cube corresponding to the product term.

Example:  $I(c) = [2 \quad 0 \quad 2]$  represents (1,0,1), (0,0,0), (1,0,0) and (0,0,1).

$O(c) = [4 \quad 3]$  identifies the space where the cube belongs.

$C = \{c^1, c^2, \dots, c^k\}$  is a cover of ff with n inputs and m outputs, if for

$j=1,2,\dots,m$ , the set of input parts of the cubes that have a 4 in the j-th position contain all the vertices corresponding to the on-set of  $ff_j$ , and none of the off-set of  $ff_j$ , i.e. a cover represents a union of the on-set and some arbitrary position of the don't cares.

There is a 1-1 correspondence between a cover and an algebraic representation of a function as a sum-of-products.



256d

38

## A matrix representation of a cover:

$M(C)$  of  $c = [c_1, c_2, \dots, c_{n+m}]$  is a matrix obtained by stacking the row vectors representing each of the cubes of  $C$ .

Example:  $f_1 = \bar{x}_2 + x_1 \bar{x}_3$   
 $f_2 = x_2 + \bar{x}_1 \bar{x}_3$

$$M(C) = \begin{bmatrix} 2 & 0 & 2 & 4 & 3 \\ 1 & 2 & 0 & 4 & 3 \\ 2 & 1 & 2 & 3 & 4 \\ 0 & 2 & 0 & 3 & 4 \end{bmatrix}$$

$G = I(M(C))$  input matrix

$H = O(M(C))$  output matrix

Matrix representation and cover are used interchangeably.  
 If  $C$  is a cover of a single output function, then  $H = \emptyset$



256d

39

Let  $c = [c_1, c_2, \dots, c_{n+m}]$  and  $d = [d_1, d_2, \dots, d_{n+m}]$

be 2 cubes.

The cube  $c$  contains  $d$  if:

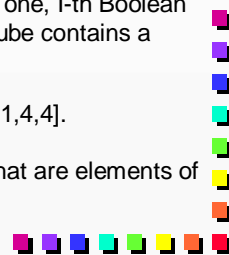
the cube represented by the input part of  $c$  contains all the vertices of  $d$ ; and must be present in all Boolean spaces where  $d$  is present.

A minterm  $e^i$  is a cube whose input part does not contain any 2s and whose output part contains (m-1) 3s and one 4 in position  $i$ .

The input cube is a vertex and this vertex is present only in one,  $i$ -th Boolean  $n$ -space. A minterm does not contain any other cube. If a cube contains a minterm  $e^i$  we say that  $e^i$  is an element of  $c$ .

Example:  $[1, 1, 1, 4, 3]$  is a minterm and an element of  $[2, 2, 1, 4, 4]$ .

Each cube can be decomposed into a set of all minterms that are elements of the cube.



256d

40

Example

$$c=[2, 2, 1, 4, 4]$$

$$\begin{aligned} e_1^1 &= [0, 0, 1, 4, 3] \\ e_2^2 &= [0, 0, 1, 3, 4] \\ e_3^3 &= [1, 0, 1, 4, 3] \\ e_4^4 &= [1, 0, 1, 3, 4] \\ e_5^5 &= [0, 1, 1, 4, 3] \\ e_6^6 &= [0, 1, 1, 3, 4] \\ e_7^7 &= [1, 1, 1, 4, 3] \\ e_8^8 &= [1, 1, 1, 3, 4] \end{aligned}$$

A set of cubes  $C = [c^1, c^2, \dots, c^{n+m}]$  covers a cube  $c$  ( $c \subseteq C$ ) if each of the minterms of  $c$  is covered by at least one cube of  $C$ .

Special cubes:

$u^j$  - the universe of the j-th Boolean space

$$u^j = \frac{1,2,\dots,j,\dots,n, n+1, \dots, n+j, \dots, n+m}{2,\dots,2,\dots,2, 3, \dots,3,\dots,4, \dots,3,\dots,3}$$

$$U = \frac{1,2,\dots,j,\dots,n, n+1, \dots, n+j, \dots, n+m}{2,\dots,2,\dots,2, 4, \dots,4,\dots,4, \dots,4,\dots,4}$$

$U$  is the total universe

$$x^j : \text{the positive half-space of } x^j \frac{1,2,\dots,j,\dots,n, n+1, \dots, n+j, \dots, n+m}{2,\dots,1,\dots,2, 4, \dots,4,\dots,4, \dots,4,\dots,4}$$

256d

41

De Morgan's law:

$$C = [c^1, c^2, \dots, c^{n+m}]$$

1. Express the cover in algebraic form
2. Exchange AND and OR
3. Change variables to complements

Example

$$\begin{aligned} f &= x_1 \bar{x}_3 + \bar{x}_2 x_4 + x_1 x_2 \bar{x}_4 \\ \bar{f} &= (\bar{x}_1 + x_3)(x_2 + \bar{x}_4)(x_1 + \bar{x}_2 + x_4) \end{aligned}$$

Multiply out using rules of Boolean algebra:

$$. x \bar{x} = 0$$

$$2. xx = x$$

$$3. x + \bar{x} = 1$$

$$\bar{f} = \bar{x}_1 \bar{x}_2 + \bar{x}_1 \bar{x}_4 + x_2 \bar{x}_3 \bar{x}_4 + x_3 \bar{x}_4 (\bar{x}_1 + \bar{x}_2)$$

256d

42

### Intersection or a product of 2 cubes

$$c \cap d$$

		$d_i$		
		0	1	2
$c_i$	0	0	∅	0
	1	∅	1	1
	2	0	1	2

$1 \leq i \leq n$

		$d_i$	
		3	4
$c_i$	3	3	3
	4	3	4

$n < i \leq n+m$

∅ is an empty cube

If an output part of a cube has all 3 it is empty.

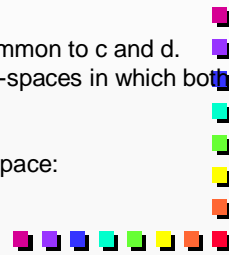
Intersection: input part corresponds to the vertices that are common to c and d. Output part specifies that the cube is present in the Boolean n-spaces in which both c and d are present.

If 2 cubes have no common vertices or no common Boolean space:

$$c \cap d = \emptyset, \text{ c and d are orthogonal. } f \cap \bar{f} = \emptyset$$

256d

43



The union of 2 cubes:  $c \cup d$  (c+d): the set of vertices covered by the input part of either c or d in the Boolean n-space where they are present.

In matrix representation:  $c \cup d$  is the matrix formed by 2 rows corresponding to c and d, respectively.

The distance between 2 cubes: (# of conflicts)

$$\delta(c, d) = \delta(I(c), I(d)) + \delta(O(c), O(d))$$

where

$$\delta(I(c), I(d)) = |\{j \mid c_j \cap d_j = \emptyset\}|$$

$$\delta(O(c), O(d)) = \begin{cases} 0 & \text{if } c_j \cap d_j = 4 \text{ Some } j > n \\ 1 & \text{otherwise} \end{cases}$$

256d

44



The consensus of 2 cubes:  $e = c \Theta d$

$$\text{If } \delta(c, d) \neq 1 \text{ then } e = \begin{cases} c \cap d & \text{if } \delta(c, d) = 0 \\ \emptyset & \text{if } \delta(c, d) \geq 2 \end{cases}$$

If  $\delta(I(c), I(d)) = 1 \wedge \delta(O(c), O(d)) = 0$  then

$$e_l = \begin{cases} c_l \cap d_l & \text{if } c_l \cap d_l \neq 0 \\ 2 & \text{otherwise} \end{cases}$$

If  $\delta(I(c), I(d)) = 0 \wedge \delta(O(c), O(d)) = 1$

$$e_l = \begin{cases} c_l \cap d_l & 1 \leq l \leq n \\ 4 & \text{if } c_l \text{ or } d_l = 4 \text{ for } n < l \leq n + m \\ 3 & \text{otherwise} \end{cases}$$



256d

45

Theorem: The consensus of 2 cubes  $a$  and  $b$ ,  $p = a \Theta b$  is contained in  $a \cup b$ . If  $a \Theta b \neq \emptyset$ , it contains minterms of both  $a$  and  $b$ .  $p$  is the largest cube contained in  $a \cup b$ .

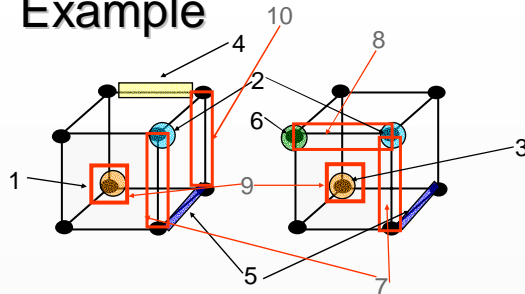
$$\exists x, \exists y, x, y \in p, x \in a, y \in b.$$



256d

46

## Example



cubes  
consensus

$$\begin{aligned}
 c_7 &= c_2 \ominus c_5 & c_2 \ominus c_3 &= \emptyset \\
 c_8 &= c_2 \ominus c_6 & c_1 \ominus c_2 &= \emptyset \\
 c_9 &= c_1 \ominus c_3 & c_3 \ominus c_6 &= \emptyset \\
 c_{10} &= c_5 \ominus c_4 & c_5 \ominus c_6 &= \emptyset
 \end{aligned}$$

256d



47

The complement of a set of cubes  $C$ ,  $\bar{C}$  covers the complement of logic corresponding to  $C$ .

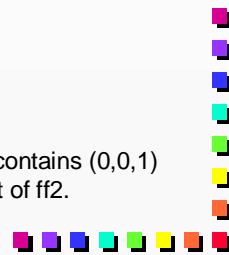
The difference:  $C-H$  covers  $C \cap \bar{H}$ .

A cube is an implicant of  $ff=(f,d,r)$  if it has an empty intersection with the cubes of a representation of  $r$ .

Example.

$$F=M(C)= \begin{bmatrix} 2 & 0 & 2 & 4 & 3 \\ 1 & 2 & 0 & 4 & 3 \\ 2 & 1 & 2 & 3 & 4 \\ 0 & 2 & 0 & 3 & 4 \end{bmatrix}$$

(1,2,0,4,3) is an implicant of  $ff$ . (0,2,1,3,4) is not since it contains (0,0,1) in the Boolean space representing  $ff_2$  that is in the off-set of  $ff_2$ .



256d

48